

Product Specification

Product specification regarding plastic crates for Stichting VersFust.

Code : CBL - 115	QA-plan nr. : Gen. QA-plan SWS 20.03.03
Spec. nr. : CBL - 115.001	Drawing nr. :
Revision : 1 of 20.03.2003	LOR nr. : PVE CBL-115 26.02.03 vers. 4
Replaces :	

GENERAL

Material	:	High Density (>0,96) Polyethylene (HDPE)
		- stabilised (UV/thermal)
		- in accordance with the EU Packaging legislation
Colour	:	Pantone 426 (see chapter 2.4 in Gen. QA-plan)
Hot stamp dot	:	n.a.
	Colour dot	: white according to reference sample
Identification tag	:	no
	Type tag	: Acoustic Magnetic (AM)

TECHNICAL CHARACTERISTICS

Method	Parameter	Unit	Target	Tolerances		Actual
				Lower	Upper	
6.1	Dimensions					
	- upper width	mm	400	398,0	402,0	
	- upper length	mm	600	597,0	603,0	
	- bottom length	mm	600	597,0	603,0	
	- bottom width	mm	400	398,0	402,0	
	- inside width	mm	366	364,2	367,8	
	- inside length	mm	566	563,2	568,8	
	- stacking height	mm	115,0	114,4	115,6	
	- total height	mm	125,0	124,4	125,6	
6.2	Weight	gr.	1320	-1%	+1%	Virgin
				-2%	+2%	Regrind
6.3	Visual inspection			no defects (see method)		
6.4	Stress cracking			no cracks or deformations (see method)		

Product Specification

Product specification regarding plastic crates for Stichting VersFust.

Code : CBL - 115	QA-plan nr. : Gen. QA-plan SWS 20.03.03
Spec. nr. : CBL - 115.001	Drawing nr. :
Revision : 1 of 20.03.2003	LOR nr. : PVE CBL-115 26.02.03 vers. 4
Replaces :	

PRODUCT VALIDATION TESTS

Method	Parameter	Target	Dummy material	Dummy weight
6.5	Drop test	2 m	HDPE grains	10 kg
6.6	Inclined impact drop test	see test spec.	HDPE grains	10 kg
6.7	Quick compression test	23 kN		
6.8	Long duration test	ok, 7 days		400 kg
6.9	Bottom stability test		HDPE grains	10 kg
	- max. bottom deflection	12 mm (after 168 h, 23°C)		
	- max. residual deflection	4 mm (after 24h relaxation)		
	- max. deflection opposite edges	<i>to be defined after first tests</i>		
6.10	Heat resistance test	see method		
6.11	Identification tag test	see method		
6.12	Hot stamp dot test	n.a.		
	- tape test	printing should not detach		
	- sodium hydroxide test	no scratches that cut through the outer printer layer		
	- teepol test	printing should not detach after tape test		
	- high pressure test	printing should not detach after tape test		
6.13	Tensile impact test	n.a.		
	after ageing	> 70%		